FLD1R_{Series}



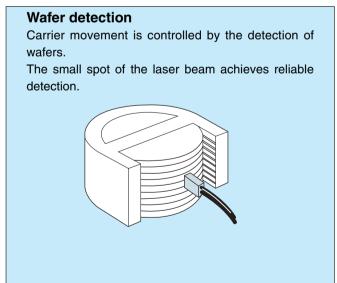
- Employs red semiconductor laser (class 2)
 - Visible small spot allows confirmation of detecting position
 - Small object of 0.1 mm can be detected
 - Ideal for detecting end of thin object such as wafer mapping, etc.
 - Light emission stop function is convenient as a safety measure and inspection at start of operation

Take safety measures according to the operation manual

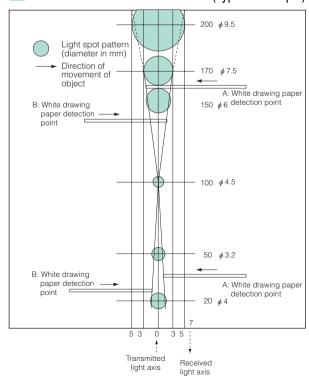
Type

Detection method	Detecting distance	Model	Light source	Operation mode	Output mode
Reflective	20~120mm	Amplifier FLD1R	Red semiconductor laser (class 2)	Light-ON/ Dark-ON selectable	NPN, PNP open collector
		Fiber optic cable FR720LD			

Applications



■ Directional Characteristics (Typical Example)



Rating/Performance/Specification

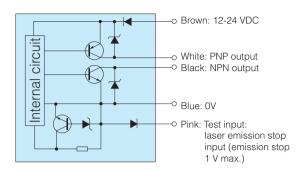
Amplifier

	Туре	Laser type fiber optic sensor	
Rating/performance	Model	FLD1R	
	Power supply	12~24 VDC ± 10 % / Ripple: 10% max.	
	Current consumption	38 mA	
	Output mode	NPN/PNP open collector	
		100 mA (30 VDC) max.	
	Operation mode	Light-ON/Dark-ON selectable	
	Laser light emission	Closed: stopped / Open: emitted / Contact:	
	stop input	open collector input (Closed: L = 1 V max.)	
	Response time	0.5 ms max.	
_	Light source	Red semiconductor laser (650 nm) class 2	
	Indicator	OP.L: operation indicator (red) /	
		STB: stability indicator (green)	
	Volume	Sensitivity adjustment volume provided (8-turn without stoppe	
atio	Switch	Light-ON/Dark-ON selector switch provided	
iji	Short circuit protection	Provided	
Specification	Material	Case: heat-resistant ABS /	
		Cover: polycarbonate	
	Connection	Permanently attached cord (outer dimension:	
		dia. 4.5) 0.2sq. 5 core 2 m length	
	Mass	Approx. 90 g (including cord and mounting bracket)	

Fiber optic cable

Model	FR720LD
Type	Reflective type
Detecting distance	20 ~ 120mm
Spot diameter	About ϕ 5 (at distance of 100 mm)
Smallest allowable detection object	ϕ 0.1 (Detecting distance: 30~60 mm / Sample: copper wire)
Allowable bending radius	R30
Fiber optic cable length	2 m (uncuttable)
Material	Plastic fiber optic cable (polyethylene-covered)
Applicable amplifier	FLD1R
Mass	About 45 g

■ Input/Output Circuit and Connection



- Slow starting is employed for laser emission and illumination can be confirmed about 0.5 seconds after power-up or emission stop reset.
- The output transistor turns off when the load short circuits or an overload occurs.
- Eliminate any short circuit or overload state and then turn the power back on for reset
- Short-circuiting the pink and blue leads (no-voltage contact or NPN open collector) stops the laser beam.

For Correct Use

- The semiconductor laser falls under Class 2 as defined in JIS C 6802 "Safety of Laser Products." Never look straight into the illuminated laser beam, which may damage the eye. This laser does not affect human skin.
- Use correctly and safely according to the operation manual provided.

For Correct Use

Ambient light	3,000 lx max.
Ambient temperature	-10 - +40 °C (non-freezing)
Ambient humidity	35-85%RH (non-condensing)
Protective structure	IP 66 (with protective cover attached)
Vibration	10-55 Hz / 1.5 mm amplitude / 3 times each in 3 direction

Dimensions (in mm)

