




## IMPORTANT INFORMATION PLEASE READ CAREFULLY



This catalog is not intended to provide operational instructions. Appropriate LEESON Electric instructions provided with the motor and precautions attached to the motor should be read carefully prior to installation, operation and/or maintenance of the equipment. Injury to personnel or motor failure may be caused by improper installation, maintenance or operation.

The following  and  information is supplied to you for your protection and to provide you with many years of trouble free and safe operation of your LEESON Electric product:



- Disconnect power and lock out driven equipment before working on a motor.
- Always keep hands and clothing away from moving parts.
- The lifting support on the motor is not to be used to lift the entire machine. Only the motor attached directly to the support may be safely lifted by the support.
- Install and ground per local and national codes.
- Discharge all capacitors before servicing a single phase motor.
- Misapplication of a motor in hazardous environment can cause fire or an explosion and result in serious injury. Only the end user, local authority having jurisdiction, and/or insurance underwriter are qualified to identify the appropriate class(es), group(s), division and temperature code LEESON Electric personnel cannot evaluate or recommend what motors may be suitable for use in hazardous environments. If a motor is name plated for hazardous locations, do not operate the motor without all of the grease and drain plugs installed.
- Never attempt to measure the temperature rise of a motor by touch. Temperature rise must be measured by thermometer, resistance, resistance, imbedded detector or thermocouple.
- Motors with automatic reset thermal protectors will automatically restart when the protector temperature drops sufficiently. Do not use motors with automatic reset thermal protectors in applications where automatic restart will be hazardous to personnel or equipment.
- Motors with manual reset thermal protectors may start unexpectedly after the protector trips when the surrounding air is at +20° Fahrenheit or lower. If the manual reset protector trips, disconnect motor from its power supply. After the protector cools (five minutes or more), it can be reset and power may be applied to the motor.
- Connect all protective device leads, marked P1, P2, etc., per instructions supplied with the motor.
- Operation of a motor at other than its nameplate rating may result in fire, damage to equipment or serious injury to personnel.
- For safety, Buyer or User should provide protective guards over all shaft extensions and any moving apparatus mounted thereon. The User is responsible for checking all applicable safety codes in his area and providing suitable guards. Failure to do so may result in bodily injury and/or damage to equipment.



- Consult qualified personnel with questions and all electrical repairs must be performed by trained and qualified personnel only.
- For motors nameplated as "belted duty only", do not operate the motor without belts properly installed.
- Motors and/or driven equipment should not be operated faster than their rated speed.
- For inverter applications, follow the inverter manufacturer's installation guidelines.
- Make sure the motor is properly secured and aligned before operation.

In the event of the resale of any of the goods, in whatever form, Resellers/Buyers will include the following language in a conspicuous place and in a conspicuous manner in a written agreement covering such sale:

The manufacturer makes no warranty or representations, express or implied, by operation of law or otherwise, as to the merchantability or fitness for a particular purpose of the goods sold hereunder. Buyer acknowledges that it alone has determined that the goods purchased hereunder will suitably meet the requirements of their intended use. In no event will the manufacturer be liable for consequential, incidental or other damages. Even if the repair or replacement remedy shall be deemed to have failed of its essential purpose under Section 2-719 of the Uniform Commercial Code, the manufacturer shall have no liability to Buyer for consequential damages.

Resellers/Buyers agree to also include this entire document including the warnings and cautions above in a conspicuous place and in a conspicuous manner in writing to instruct users on the safe usage of the product.



This information should be read together with all other printed information supplied by LEESON Electric.

For more information contact: **LEESON Electric**, Subsidiary of REGAL-BELOIT CORPORATION, 2100 Washington Street, Grafton, WI 53024  
Phone: 262-377-8810 or Fax: 262-377-3440



**IMPORTANT INFORMATION**  
**PLEASE READ CAREFULLY**



The following  and  information is supplied to you for your protection and to provide you with many years of trouble free and safe operation of your LEESON Electric product:

Read **ALL** instructions prior to operating reducer. Injury to personnel or reducer failure may be caused by improper installation, maintenance or operation.



- Written authorization from LEESON Electric is required to operate or use reducers in man lift or people moving devices.
- Check to make certain application does not exceed the allowable load capacities published in the current catalog.
- Buyer shall be solely responsible for determining the adequacy of the product for any and all uses to which Buyer shall apply the product. The application by Buyer shall not be subject to any implied warranty of fitness for a particular purpose.
- For safety, Buyer or User should provide protective guards over all shaft extensions and any moving apparatus mounted thereon. The User is responsible for checking all applicable safety codes in his area and providing suitable guards. Failure to do so may result in bodily injury and/or damage to equipment.
- Hot oil and reducers can cause severe burns. Use extreme care when removing lubrication plugs and vents.
- Make certain that the power supply is disconnected before attempting to service or remove any components. Lock out the power supply and tag it to prevent unexpected application of power.
- Reducers are not to be considered fail safe or self-locking devices. If these features are required, a properly sized, independent holding device should be utilized. Reducers should not be used as a brake.
- Any brakes that are used in conjunction with a reducer must be sized or positioned in such a way so as to not subject the reducer to loads beyond the catalog rating.
- Lifting supports including eyebolts are to be used for vertically lifting the gearbox only and no other associated attachments or motors.
- Use of an oil with an EP additive on units with backstops may prevent proper operation of the backstop. Injury to personnel, damage to the reducer or other equipment may result.
- Overhung loads subject shaft bearings and shafts to stress which may cause premature bearing failure and/or shaft breakage from bending fatigue, if not sized properly.



- Test run unit to verify operation. If the unit tested is a prototype, that unit must be of current production.
- If the speed reducer cannot be located in a clear and dry area with access to adequate cooling air supply, then precautions must be taken to avoid the ingestion of contaminants such as water and the reduction in cooling ability due to exterior contaminants.
- Mounting bolts should be routinely checked to ensure that the unit is firmly anchored for proper operation.

In the event of the resale of any of the goods, in whatever form, Resellers/Buyers will include the following language in a conspicuous place and in a conspicuous manner in a written agreement covering such sale:

The manufacturer makes no warranties or representations, express or implied, by operation of law or otherwise, as to the merchantability or fitness for a particular purpose of the goods sold hereunder. Buyer acknowledges that it alone has determined that the goods purchased hereunder will suitably meet the requirements of their intended use. In no event will the manufacturer be liable for consequential, incidental or other damages. Even if the repair or replacement remedy shall be deemed to have failed of its essential purpose under Section 2-719 of the Uniform Commercial Code, the manufacturer shall have no liability to Buyer for consequential damages.

Resellers/Buyers agree to also include this entire document including the warnings and cautions above in a conspicuous place and in a conspicuous manner in writing to instruct users on the safe usage of the product.

This information should be read together with all other printed information supplied by LEESON Electric.

## TERMS AND CONDITIONS OF SALES QUOTATIONS ARE MADE AND ORDERS ARE ACCEPTED BY SELLER ONLY TO THESE TERMS AND CONDITIONS:

### 1. AGREEMENT AND MODIFICATION OF SALES TERMS.

The agreement between LEESON Electric and Buyer ("Sales Contract") is with respect to the sale of goods described on the other side hereof (the "goods"). Any Terms and Conditions contained in any purchase order or other form of communication from LEESON Electric's customers, which are additional to or different from these Terms and Conditions, shall be deemed rejected by LEESON Electric unless expressly accepted in writing by LEESON Electric.

### 2. ACCEPTANCE OF ORDERS.

Acceptance by LEESON Electric of Buyer's purchase order(s) is expressly conditioned upon Buyer's assent to these Terms and Conditions. Buyer will be deemed to have assented to such Terms and Conditions unless LEESON Electric receives written notice of any objections within 10 days after Buyer's receipt of this form or in all events prior to any delivery or other performance by LEESON Electric of Buyer's order if less than 10 days.

### 3. QUOTATIONS.

Quotations by LEESON Electric shall be deemed to be offers by LEESON Electric to sell the goods described therein subject to these Terms and Conditions, and acceptance of such offers is expressly limited to acceptance by Buyer of all of these Terms and Conditions within 30 days from the date of the quotation or as specified. Purchase orders submitted by Buyer for the goods quoted by LEESON Electric shall be subject to and will be deemed to constitute acceptance of these Terms and Conditions. All purchase orders will be subject to approval by LEESON Electric.

### 4. TERMINATION OR MODIFICATION.

The Sales Contract may be modified or terminated only upon LEESON Electric's express written consent, which consent will at all times be conditioned on Buyer's agreement to pay LEESON Electric's modification or termination charge including, but not limited to expenses and costs plus a reasonable profit, except that any goods completed on or before LEESON Electric's acceptance of termination shall be accepted and paid in full by Buyer.

### 5. PRICES AND TERMS.

Fulfillment of Buyer's order is contingent upon the availability of materials. The price of the goods sold pursuant to the Sales Contract shall be based upon LEESON Electric's prices in effect at the time of shipment and any acceptance of the order will be on the basis of the freight rates in effect at the time of shipment. In the event of an increase or decrease in the applicable freight charges before the material is shipped, such changes in freight charges will be for the account of Buyer. Price advances, discounts, extras and terms and conditions are subject to changes without notice. Unless otherwise provided on the front side hereof, price is F.O.B. LEESON Electric's point of shipment, and terms of payment shall be net 30 days from date of invoice. LEESON Electric may assess finance and service charges of 1-1/2 percent per month (or the highest rate allowed by state law) on invoices not paid within stated payment terms. Open account credit status is offered at the discretion of the LEESON Electric. LEESON Electric may discontinue open account status or change credit limit as warranted, in its opinion, by the financial condition and/or credit history of the Buyer. LEESON Electric may require full or partial payment or payment guarantees in advance of shipment whenever, in its opinion, the financial condition and/or credit history of Buyer so warrants. In addition, LEESON Electric may, at any time, suspend performance of any order or require payment in cash, security or other adequate assurance satisfactory to LEESON Electric when, in LEESON Electric's opinion, the financial condition and/or credit history of Buyer warrants such action.

### 6. TAXES.

Prices do not include sales, use or other similar federal, state or local taxes. Buyer shall either have a tax-exemption certificate on file with the LEESON Electric or pay to LEESON Electric, in addition to the price of the goods, any and all applicable taxes, which may be invoiced separately at a later date.

### 7. DESIGN; EXTRA WORK; BUYER'S MATERIAL.

(a) If any order accepted by LEESON Electric contemplates the preparation of special designs by LEESON Electric, Buyer issuing such order will have a responsible representative specifically approve all designs prepared by LEESON Electric. (b) If Buyer requests extra work not included in the quotation or original order, Buyer will pay for the extra work at reasonable rates as determined by LEESON Electric. (c) In the event spoilage/damage occurs on orders where Buyer furnishes any material, LEESON Electric shall not be liable for replacement of or damage to such material.

### 8. RISK OF LOSS, TITLE, SECURITY INTEREST.

Delivery shall occur, and risk of loss shall pass to Buyer, upon delivery of the material to a carrier at the F.O.B. point of shipment. Transportation shall be at Buyer's sole risk and expense, and any claims for losses or damage in transit shall be against the carrier only. However, LEESON Electric retains title to all products until paid for in full in cash and Buyer agrees to perform all acts necessary to provide a fully perfected security interest in the goods in favor of LEESON Electric. LEESON Electric may, at its option, repossess the same, upon Buyer's default in payment hereunder, and charge Buyer with any deficiency.

### 9. DELIVERIES AND QUANTITIES.

(a) Delivery dates are not guaranteed but are estimated on the basis of immediate receipt by LEESON Electric of all information to be furnished by Buyer and the absence of delay, direct

or indirect, resulting from or contributed to by circumstances beyond LEESON Electric's reasonable control. If the goods are non-catalog goods, LEESON Electric may ship overages or underages to the extent of 10 percent of quantity ordered, and Buyer shall pay for such quantity based upon the unit price of the goods. LEESON Electric shall not be required to maintain closer control of quantity, unless specifically agreed to by LEESON Electric in writing. Quantities of all items may be determined by weight. Any claims for shortage must be within 10 days from the date of receipt of the goods by Buyer, and in every case the weights found in any particular shipment, including tare, must be given and LEESON Electric advised as to the method used by Buyer in computing the count of parts. (b) In the event that Buyer is unable to accept delivery of the goods at time of shipment, LEESON Electric shall invoice Buyer for the full purchase price as if shipment had been made and: (i) if LEESON Electric is able to store such goods in its own facilities, Buyer will pay LEESON Electric the reasonable handling and storage charges for the period of such storage, and (ii) if LEESON Electric is unable to store such goods at its own facility, LEESON Electric reserves the right to arrange handling and storage in a suitable bonded warehouse for the Buyer at Buyer's expense. In cases where handling and storage become necessary, it shall be Buyer's responsibility to notify LEESON Electric when shipment is to be made. LEESON Electric will make necessary arrangements for shipment at Buyer's expense.

### 10. RETURNED GOODS.

Goods may not be returned. However, if LEESON Electric consents in writing or upon verbal authorization to the return of goods for any reason, Buyer, who also shall assume all risk of loss of such returned goods until actual receipt by LEESON Electric, must prepay transportation charges.

### 11. INSPECTION, ACCEPTANCE.

Buyer shall inspect the goods immediately upon the receipt thereof. All claims by Buyer (including claims for shortages), except only those provided for under the WARRANTY AND LIMITATIONS OF LIABILITY and PATENTS clauses below, must be asserted in writing by Buyer within a 10 day period or they are waived. If this contract involves partial performances, all such claims must be asserted within a 10-day period for each partial performance. Rejection may be only for defects substantially impairing the value of products or work. Buyer's remedy for lesser defects shall be those provided for under the Warranty and Liability clauses. THERE SHALL BE NO REVOCATION OF ACCEPTANCE. If Buyer wrongfully rejects, revokes or delays acceptance of items or work tendered under this contract, or fails to make a payment due on or before delivery, or repudiates this contract, LEESON Electric shall, at its option, have a right to recover as damages, either the price as stated herein (upon recovery of the price, the items involved shall become the property of the Buyer) or the profit (including reasonable overhead) which the LEESON Electric would make from performance together with incidental damages and reasonable cost.

### 12. WARRANTIES AND LIMITATIONS OF LIABILITY.

(a) LEESON Electric warrants to the Buyer that its motors, gearmotors, DC controllers, and AC drives are free from defects in workmanship and materials when operated under normal conditions and in accordance with nameplate characteristic limits. This warranty shall be in effect for a period of 12 months from date of installation, but in no event be in effect for more than 18 months from date of manufacture, with the following exceptions: i) EPACT motors ("G" prefix), which are warranted for a period of 24 months from date of installation but for not more than 30 months from date of manufacture, ii) Wattsaver Premium Efficiency three phase motors and Speedmaster Inverter-Duty motors are warranted for a period of 36 months from the date of installation but for not more than 42 months from the date of manufacture, & iii) Motor brakes provided as coupler brakes, brake kits, or as part of brakemotors are covered by the manufacturers (Stearns or Dings) warranties.

(b) LEESON Electric's sole obligation under the foregoing warranties is limited to either, at LEESON Electric's option, replacing or repairing defective goods (or defective parts thereof) within the warranty period. LEESON Electric shall not be liable under any circumstances, for consequential or incidental damages, including, but not limited to personal injury or labor costs. This warranty does not cover the cost of removal, installation, or re-testing of the new or repaired goods or parts, or any other direct or incidental expenses incurred in shipping the product to or from LEESON Electric. Replacement goods or parts are warranted for the remainder of the warranty period applicable to the goods originally supplied by LEESON Electric. All claims for allegedly defective goods must be made within 10 days after Buyer learns of such alleged defects. All claims not made in writing and received by LEESON Electric within such 10 day period shall be deemed waived. With prior approval from LEESON Electric, Buyer shall return a sample of the alleged defective part, freight prepaid, for LEESON Electric's inspection, and no other goods shall be returned to LEESON Electric's District Office/Warehouse, nearest factory, or Authorized Service Center without LEESON Electric's written consent. This warranty shall not extend to goods subjected to misuse, abuse, neglect, accident or improper installation or maintenance, incorrect lubrication, incorrect electrical connection, improper power supply, or goods which have been altered or repaired by anyone other than LEESON Electric or its authorized representative;

(c) Under no circumstances will LEESON Electric be responsible for any expense in connection with any repairs made by anyone other than LEESON Electric or an Authorized Service Center, unless such repairs have been specifically authorized in writing by the LEESON Electric Service and Warranty Department.

(d) In the case of motors, drives, gears and reducers manufactured or marketed by LEESON Electric, LEESON Electric warrants only that such products, when shipped, shall be capable of delivering the service rating as indicated in LEESON Electric's written documents, including quotations and catalogs or as noted on such products, providing such equipment is properly installed, connected, and maintained, correctly lubricated, operating under normal conditions with competent supervision, and within the load limits and voltage range for which it was sold, and provided further that the equipment is free from critical speed, torsional or other type vibration, no matter how induced;

(e) If any prototype or sample was provided to the Buyer, it was used merely to illustrate the general type and quality of goods and not to warrant that goods shipped would be of that type or quality;

(f) UNLESS AUTHORIZED IN WRITING BY A CORPORATE OFFICER OR VICE PRESIDENT, NO AGENT, EMPLOYEE OR REPRESENTATIVE OF LEESON ELECTRIC HAS ANY AUTHORITY TO BIND LEESON ELECTRIC TO ANY AFFIRMATION, REPRESENTATION OR WARRANTY CONCERNING THE GOODS SOLD UNDER THE SALES CONTRACT AND ANY SUCH AFFIRMATION, REPRESENTATION OR WARRANTY HAS NOT FORMED A PART OF THE BASIS OF THE BARGAIN AND SHALL BE UNENFORCEABLE;

(g) THE FOREGOING WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE AND/OR ANY OTHER TYPE, WHETHER EXPRESS OR IMPLIED;

(h) Products manufactured and work not performed by LEESON Electric are warranted only to the extent and in the manner that the same are warranted to LEESON Electric by LEESON Electric's vendors, and then only to the extent that LEESON Electric is reasonably able to enforce such warranty. In enforcing such warranty, it is understood LEESON Electric shall have no obligation to initiate litigation unless Buyer undertakes to pay all costs and expenses therefor, including but not limited to Attorney's fees, and indemnifies LEESON Electric against any liability to LEESON Electric's vendors arising out of such litigation;

(i) THE FOREGOING IS LEESON ELECTRIC'S ONLY OBLIGATION AND BUYER'S EXCLUSIVE REMEDY FOR BREACH OF WARRANTY. BUYER'S FAILURE TO SUBMIT A CLAIM AS PROVIDED ABOVE SHALL SPECIFICALLY WAIVE ALL CLAIMS FOR DAMAGES OR OTHER RELIEF INCLUDING BUT NOT LIMITED TO CLAIMS BASED ON LATENT DEFECTS. EVEN IF THE REPAIR OR REPLACEMENT REMEDY SHALL BE DEEMED TO HAVE FAILED OF ITS ESSENTIAL PURPOSE UNDER SECTION 2-719 OF THE UNIFORM COMMERCIAL CODE, LEESON ELECTRIC SHALL HAVE NO LIABILITY TO BUYER FOR CONSEQUENTIAL DAMAGES, SUCH AS LOST PROFITS, LOST REVENUE, DAMAGE TO OTHER EQUIPMENT OR LIABILITY OR INJURY TO A THIRD PARTY. IN NO EVENT SHALL BUYER BE ENTITLED TO INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES, NOR SHALL LEESON ELECTRIC'S LIABILITY EXCEED THE PURCHASE PRICE OF THE GOODS. ANY ACTION ARISING HEREUNDER OR RELATED HERETO MUST BE COMMENCED WITHIN ONE (1) YEAR AFTER THE CAUSE OF ACTION OCCURS OR IT SHALL BE BARRED, NOTWITHSTANDING ANY STATUTORY PERIOD OF LIMITATIONS TO THE CONTRARY; and

(j) In the event of the resale of any of the goods, in whatever form, Buyer will include the following language in a conspicuous place and in a conspicuous manner in a written agreement covering such resale: "THE MANUFACTURER MAKES NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, BY OPERATION OF LAW OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE GOODS SOLD HEREUNDER. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE GOODS PURCHASED HEREUNDER WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. IN NO EVENT WILL MANUFACTURER BE LIABLE FOR CONSEQUENTIAL, INCIDENTAL OR OTHER DAMAGES."

### 13. REMEDIES AND LIMITATIONS OF LIABILITY.

In the event Buyer claims LEESON Electric has breached any of its obligations under the Sales Contract, whether of warranty or otherwise, LEESON Electric may request the return of goods and tender to Buyer, at LEESON Electric's option, a replacement shipment of goods. If LEESON Electric so requests the return of the goods, the goods will be redelivered to LEESON Electric in accordance with LEESON Electric's instructions and at Buyer's expense. Except as herein provided, LEESON Electric shall have no further obligation under the Sales Contract. The remedies contained in this paragraph and paragraph 12 hereof shall constitute the sole recourse of Buyer against LEESON Electric for breach of any of LEESON Electric's obligations under the Sales Contract, whether warranty or otherwise.

### 14. TECHNICAL ADVICE.

Any technical advice furnished or recommendation made by LEESON Electric or any representative of LEESON Electric concerning any use or application of any of the goods is believed to be reliable, but LEESON ELECTRIC MAKES NO WARRANTY, EXPRESSED OR IMPLIED, ON RESULTS TO BE OBTAINED. BUYER ASSUMES ALL RESPONSIBILITY FOR LOSS OR DAMAGE RESULTING FROM THE HANDLING OR USE OF ANY OF THE GOODS.

### 15. FORCE MAJEURE.

LEESON Electric shall not be liable for failure to perform its obligations under the Sales Contract in whole or in part caused by the occurrence of any contingencies beyond the reasonable control either of LEESON Electric or of suppliers of LEESON Electric. If any such contingency occurs, LEESON Electric may allocate goods and deliveries among LEESON Electric's customers.

### 16. ASSIGNMENT AND DELEGATION.

No right or interest in the Sales Contract shall be assigned by Buyer without LEESON Electric's prior written consent, and no delegation of any obligation owed, or to the performance of any obligation by Buyer shall be made without LEESON Electric's prior written consent. Any attempt at assignment or delegation shall be wholly void and totally ineffective for all purposes unless made in conformity with this paragraph.

### 17. PATTERNS AND TOOLING.

Unless otherwise agreed to in writing with Buyer, LEESON Electric shall retain title to and possession of all special tooling, patterns and dies whether paid for by Buyer or not, but such special tooling, patterns and dies that are specifically paid for by Buyer will be held by LEESON Electric exclusively for the manufacture of Buyer's goods for not more than 2 years after the date of Buyer's last order requiring their use. LEESON Electric will exercise reasonable care in handling and storing any tooling, patterns or dies specifically paid for by Buyer, but LEESON Electric shall not be liable for damage or loss thereof.

### 18. PATENTS. LEESON ELECTRIC MAKES NO REPRESENTATION OR WARRANTY WITH RESPECT TO THE PATENTABILITY OF THE GOODS OR THAT ANY OF THE GOODS WILL BE FREE FROM CLAIMS OF INFRINGEMENT.

Buyer agrees to indemnify and defend LEESON Electric in any such suit, action or proceeding for any claim resulting from actual or alleged infringement of any domestic or foreign letters patent for (i) any feature, construction or design incorporated at Buyer's request in any goods or to adapt such goods to the particular use of Buyer or Buyer's customers or (ii) any additions, changes or adaptations made by Buyer or Buyer's customers after delivery of the goods.

### 19. CONFIDENTIAL INFORMATION.

All drawings, diagrams, specifications, technical data and other materials furnished by LEESON Electric and identified by LEESON Electric as confidential are and shall remain the exclusive property of LEESON Electric and shall be returned to LEESON Electric upon request. Buyer agrees to treat such information and material as confidential and not to reproduce or disclose such information or materials without LEESON Electric's prior written consent. This paragraph does not apply to any information already known to and readily accessible in the trade or which may become so through no fault of Buyer.

### 20. CHANGES.

LEESON Electric may, at any time, without notice, make changes (whether in design, material, improvements or otherwise) in any catalog goods, and may discontinue the manufacture of any catalog goods, all in its sole discretion, without incurring any obligations of any kind as a result thereof, whether for failure to fill an order of Buyer or otherwise.

### 21. CANCELLATION.

The Buyer may not cancel purchase orders without the prior written consent of LEESON Electric. This consent will be conditioned on Buyer's agreement to pay LEESON Electric's cancellation charge. Purchase orders for goods that are substantially complete, as judged by LEESON Electric, may not be cancelled; and will be shipped and invoiced at the price on the order. For goods that are not substantially complete, the cancellation charge shall amount to all costs and expenses incurred by LEESON Electric and arising out of or in connection with Buyer's order, net of recoverability, but in no event less than 10% of the total invoice price of the equipment or more than the total invoice price.

### 22. INSTALLATION.

Installation of the goods shall be by Buyer unless otherwise specifically stated in the Sales Contract.

### 23. SEVERABILITY.

If any term or provision contained in the Sales Contract is declared or held invalid by a court of competent jurisdiction, such declaration or holding shall not affect the validity of any other term, clause or provision contained herein.

### 24. GOVERNING LAW AND LIMITATION.

(a) The formation and performance of the Sales Contract shall be deemed to have been made and governed by the Uniform Commercial Code as adopted in the state of LEESON Electric's principal place of business; (b) Buyer hereby agrees to the jurisdiction of any state or federal court located in the county of LEESON Electric's principal place of business. Buyer waives any objection based on forum non conveniens and any objection to venue of any action instituted hereunder, and consents to the granting of such legal or equitable relief as is deemed appropriate by a court of competent jurisdiction; (c) LEESON Electric represents that the goods will be produced in compliance with the Fair Labor Standards Act of 1938, as amended; and (d) Attorney's Fees – Buyer agrees to pay all of LEESON Electric's costs and expenses of collection and litigation, including but not limited to attorney's fees and costs.