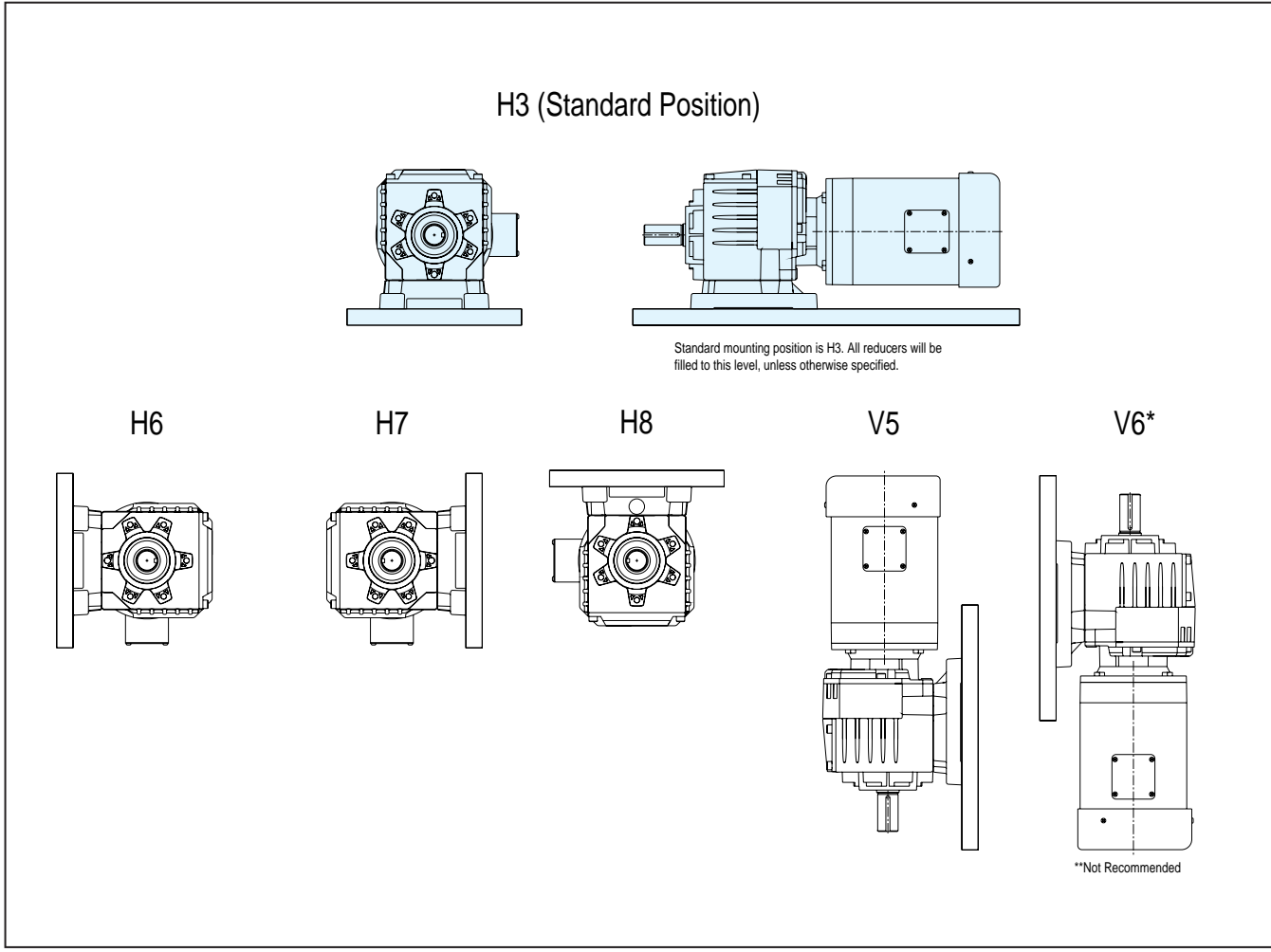


### REDUCER MOUNTING POSITIONS

Carefully follow lubrication instructions and installation manuals furnished with the gear reducer. All standard LeCENTRIC™ Inline Reducers are factory filled with Mobilgear SHC 320 synthetic oil. The mounting position is stamped on all LeCENTRIC™ Reducer nameplates. Position H3 is standard. Specify mounting position of reducer for correct oil fill at LEESON. Positions H3-H8 are horizontal mounts. Positions V5 and V6 are vertical mounts.

LeCentric™ Interchange Kits & Accessories



### Lube Quantities (Ounces)

Reducer Size		H3	H6	H7	H8	V5	V6
717	2-Stage	8.5	10	13.5	13.5	13.5	17
	3-Stage	10	12	15	15	15	18.5
727	2-Stage	8.5	10	13.5	13.5	13.5	17
	3-Stage	10	12	15	15	15	18.5
747	2-Stage	15	19	34	37	37	39
	3-Stage	25.5	25.5	35.5	39	40.5	40.5
757	2-Stage	19	29	37	40.5	40.5	42
	3-Stage	25.5	30.5	39	42	44.0	46

Note: Multiply the above quantities by 0.06 to obtain the equivalent weight of oil in pounds.

16 oz = 1 Pint  
 2 Pints = 1 Quart  
 4 Quarts = 1 Gallon  
 1 Gallon = 128 oz.