



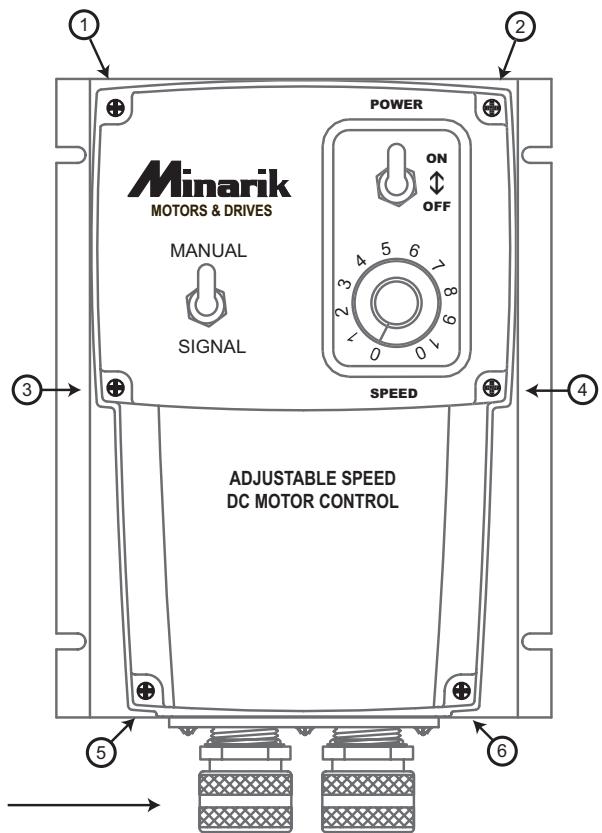
MC10-PCM

NEMA 4X SCR MOTOR CONTROL

QUICK START GUIDE

STEP # 1
 REMOVE THE SIX (6) PHILLIPS SCREWS ON THE FRONT CASE.

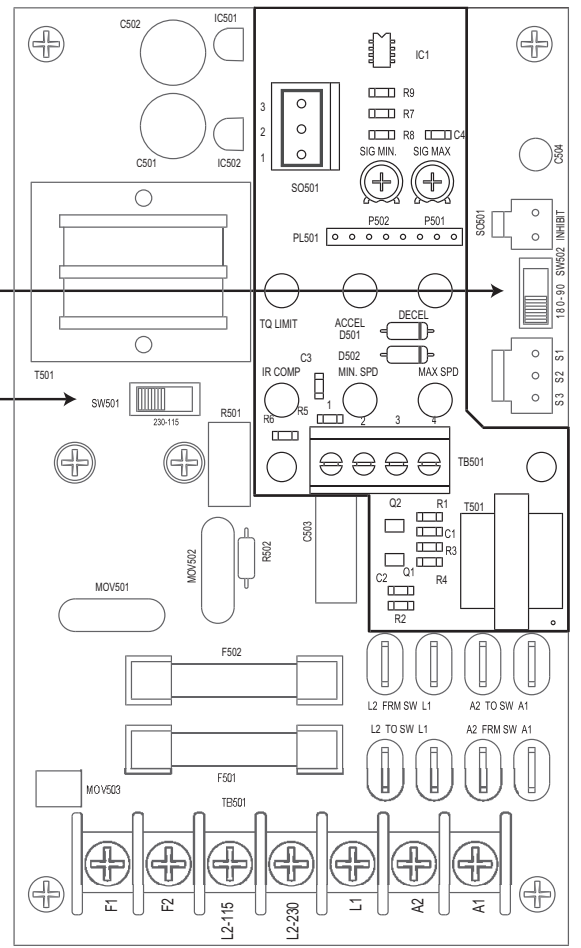
NOTE: THE TWO SHORTER SCREWS (#6 - 32 x 2 1/2) ON THE FRONT CASE ARE USED AT HOLE LOCATIONS 5 & 6.



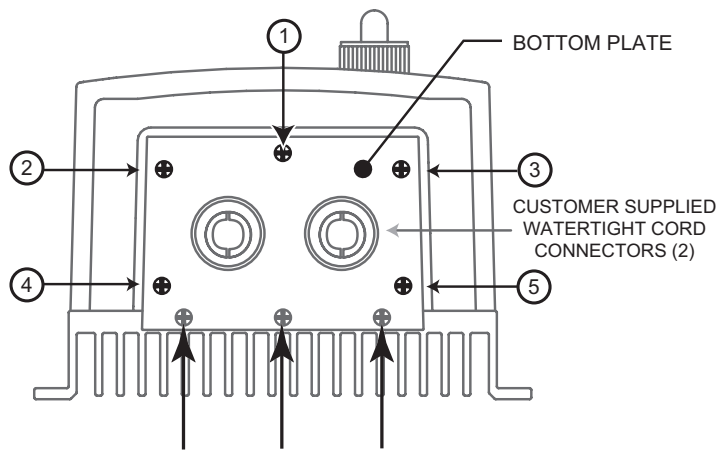
STEP # 3
 ASSURE THAT THE VOLTAGE SWITCH SETTINGS ARE CORRECT (SW501 & SW502)

ARMATURE VOLTAGE SWITCH (SW502)
 90 or 180 VDC

AC LINE VOLTAGE SWITCH (SW501)
 115 or 230 VAC



STEP # 2
 REMOVE THE FIVE (5) PHILLIPS SCREWS ON THE BOTTOM PLATE.



DO NOT REMOVE
 THE THREE (3) SCREWS SECURING
 THE BOTTOM PLATE TO THE HEATSINK

C O N N E C T I O N S

S T E P # 4

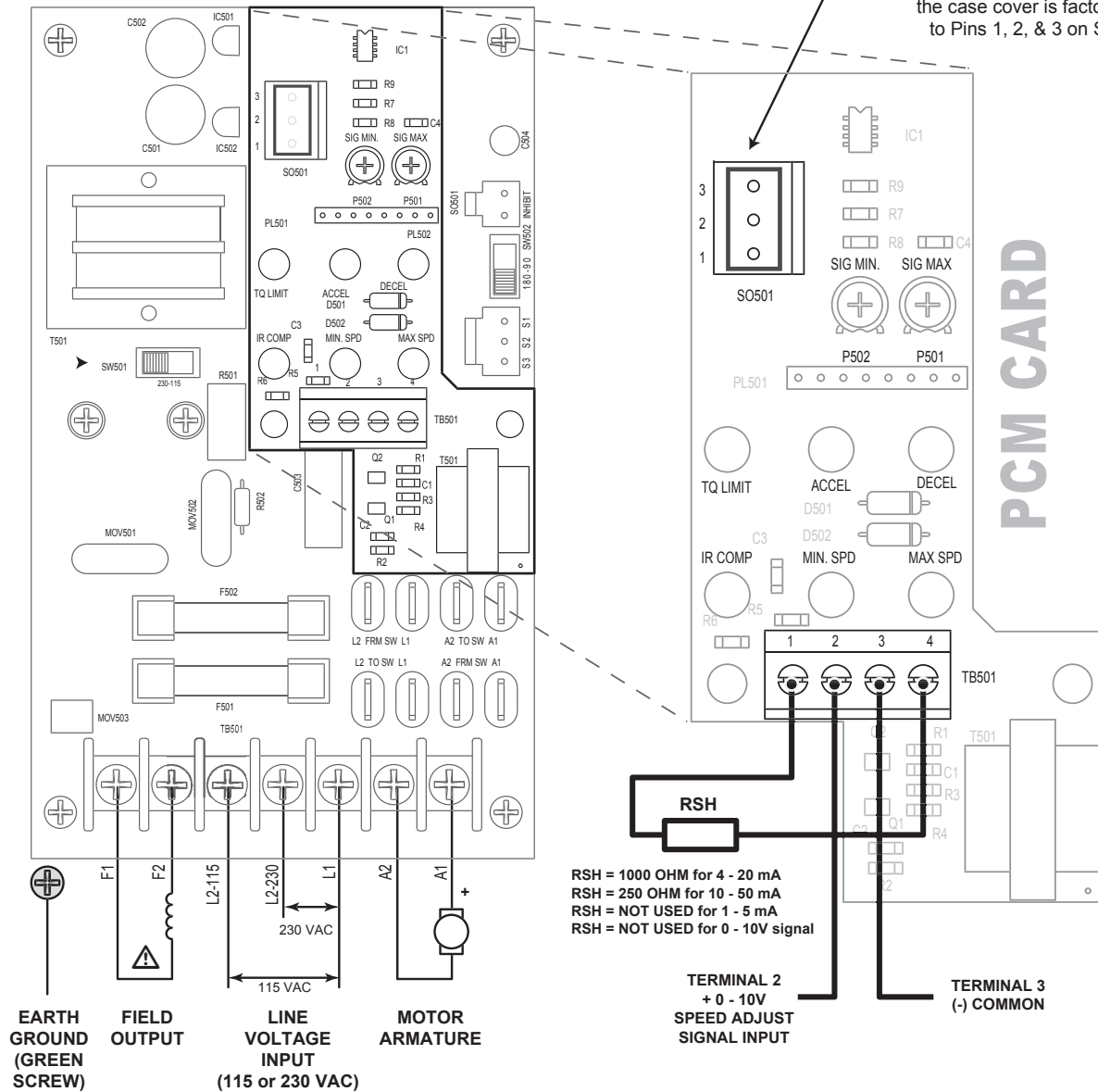
WIRE THE CONTROL
AS SHOWN THROUGH
THE CONDUIT HOLES
IN THE BOTTOM PLATE.

S T E P # 5

REPLACE SIX SCREWS
ON FRONT CASE &
FIVE SCREWS ON
BOTTOM PLATE.

! FIELD OUTPUT CONNECTIONS !

The field output is for shunt wound motors only. Do not make any connections to F1 and F2 when using a permanent magnet (PM) motor.



SIGNAL / MANUAL SWITCH
The signal/manual switch on the case cover is factory-wired to Pins 1, 2, & 3 on SO501.

O P E R A T I O N

Manual Operation

1. Set the Signal/Manual Switch to the MANUAL position.
2. Set the speed adjust dial to "0" (full CCW).
3. Apply AC line voltage.
4. Set the POWER switch to the ON position.
5. Slowly advance the speed adjust dial CW. The motor slowly accelerates as the dial is turned CW. Continue until the desired speed is reached.
6. To coast the motor to a stop, turn the speed adjust dial to "0" or set the POWER switch to the OFF position.

Signal Operation

1. Set the Signal/Manual Switch to the SIGNAL position.
2. Apply AC line voltage.
3. Set the POWER switch to the ON position.
4. Apply minimum current or voltage signal. Adjust the SIG MIN trimpot to achieve the desired minimum motor speed.
5. Apply maximum current or voltage signal. Adjust the SIG MAX trimpot to achieve the desired maximum motor speed.

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