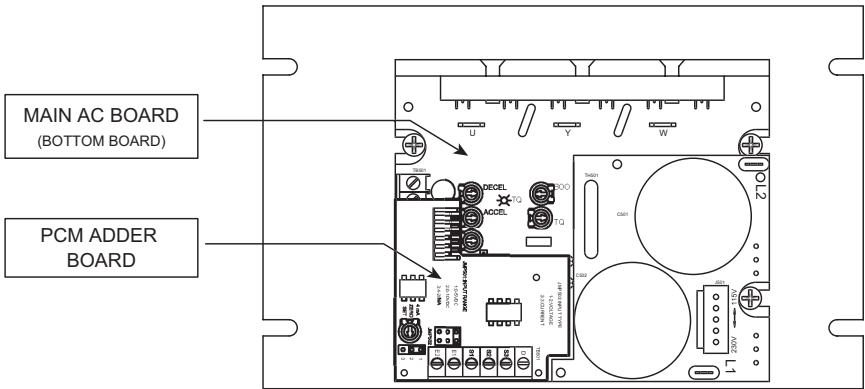


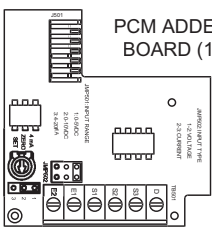
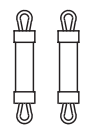

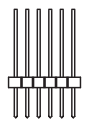



MOUNTING INSTRUCTIONS FOR VFD SERIES PCM ADDER BOARD

The VFD Series PCM Adder Board accepts a 0 - 5 VDC, 0 - 10 VDC, or 4-20 mA signal and outputs an isolated 0-5 VDC signal without requiring additional panel space. It mounts directly over the main AC board (bottom board) thus maintaining the same footprint. This instruction manual will give you step-by-step information for successfully mounting the PCM Adder Board to your VFD Series drive.

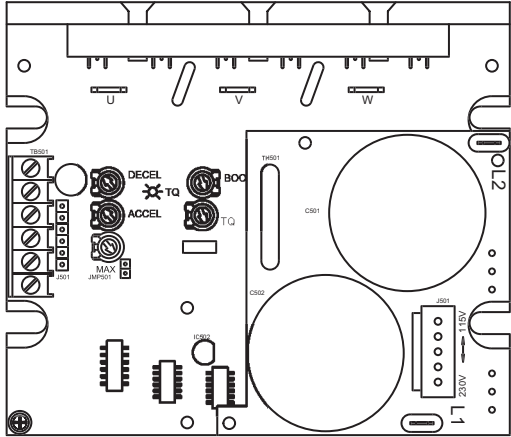
The following diagram shows a VFD Series drive with the PCM adder board installed onto the unit and the parts supplied in this kit.



PARTS SUPPLIED IN THIS KIT

 PCM ADDER BOARD (1)	 PCB STANDOFF (2)	 JUMPER (1)
 6-PIN HEADER (1)	 SHOULDER WASHER (1)	 0.578" NYLON SPACER (1)
		 6-32 x 1 5/16" PHILLIPS SCREW (1)

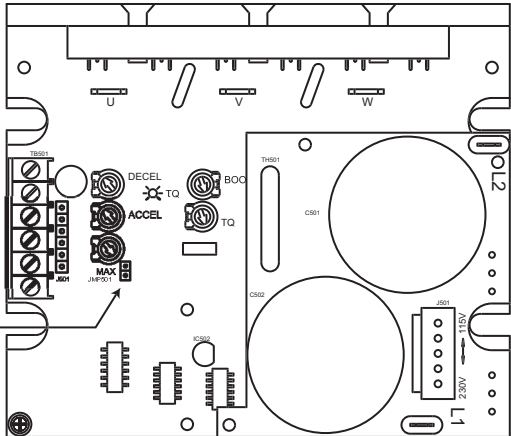
Required Tools: Phillips Screwdriver



STEP #1

USING A PHILLIPS SCREWDRIVER REMOVE SCREW AND PLASTIC CAP FROM BOTTOM BOARD AND DISCARD.


NOTE:
DO NOT REMOVE THE SHOULDER WASHER FROM THE BOTTOM BOARD.



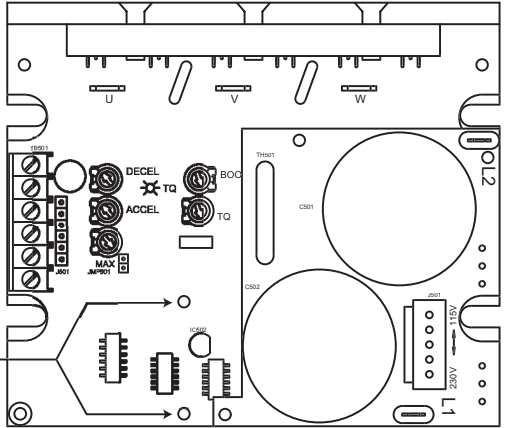
STEP #2

PLACE THE JUMPER (NOTCH SIDE UP) ON JMP501 OF THE BOTTOM BOARD.


STEP #3



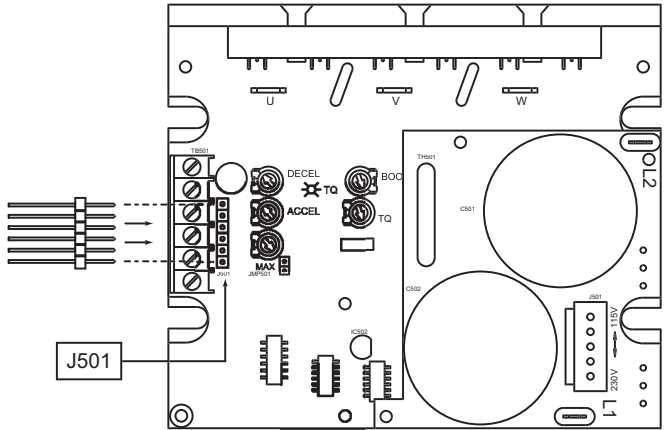
INSTALL TWO (2) PLASTIC STANDOFFS ONTO BOTTOM BOARD



STEP #4

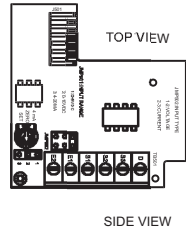
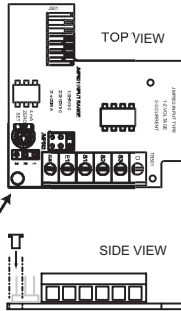


SNAP THE SHORT SIDE OF THE 6-PIN HEADER INTO J501 LOCATED ON THE BOTTOM BOARD



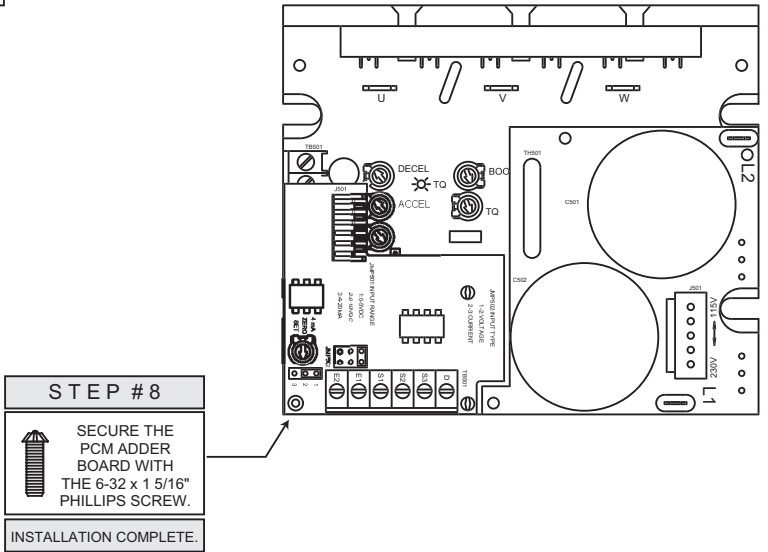
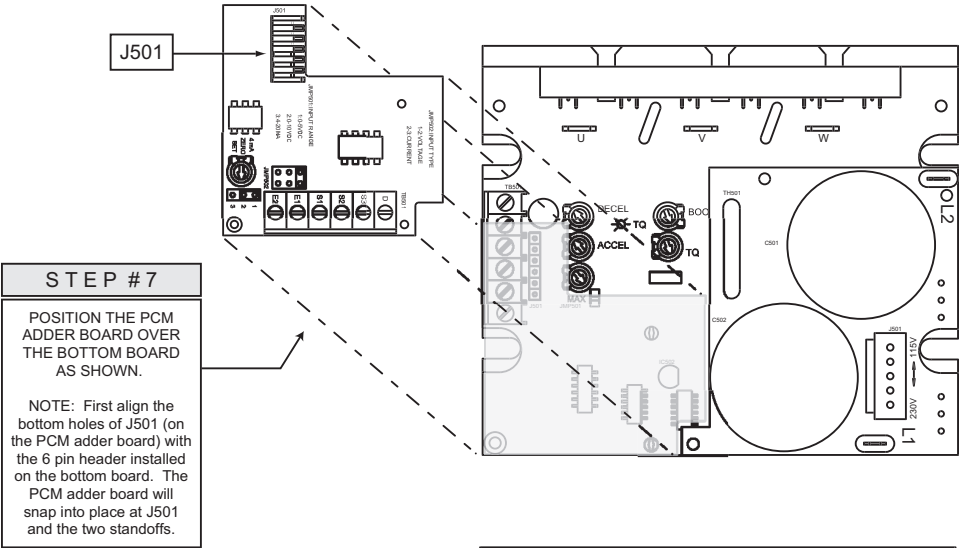
STEP #5

INSERT THE SHOULDER WASHER (included with the kit) THROUGH THE TOP SIDE OF THE PCM ADDER BOARD.



STEP #6

ATTACH THE 0.578" SPACER TO THE BOTTOM SIDE OF THE SHOULDER WASHER AS SHOWN.



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