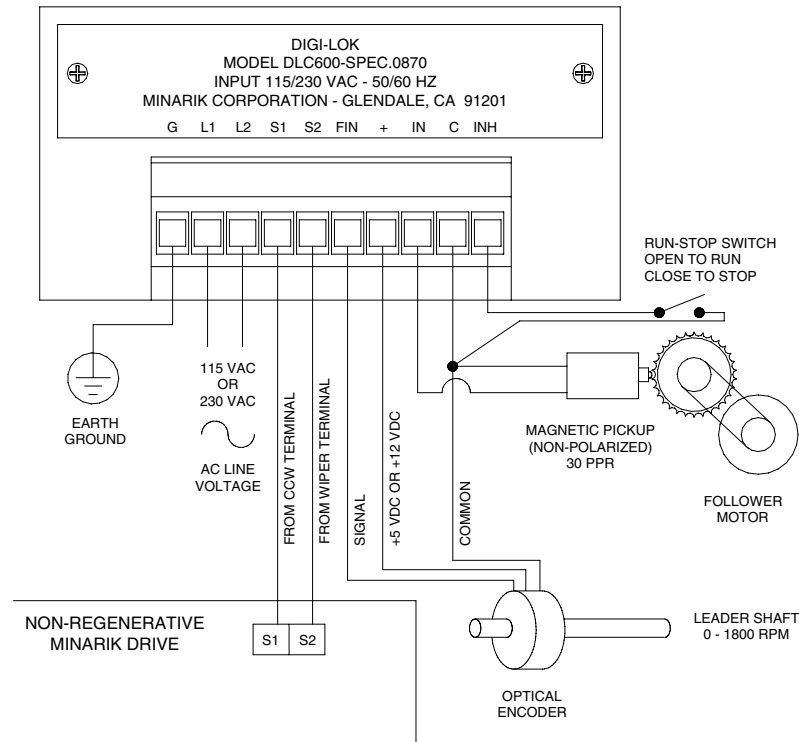


DLC600-SPEC.0870 Connection and Programming Guide

Connection Diagram



General Information

The Digi-Lok DLC600-SPEC.0870 will display time in either MINUTES:SECONDS or HOURS:MINUTES mode. The DLC600-SPEC.0870 is factory-set and calibrated for the following parameters:

- 115 VAC line voltage
- Minairk MM23011C speed control
- Mag pickup

Programming the DLC600

1. Press and hold the ENTER pushbutton (**E**).
2. While pressing the **E** pushbutton, apply line voltage to the DLC600.
3. Press the **▲** and **▼** pushbuttons to select the appropriate program number from Table 1 (shown below).
NOTE: The table below assumes that all programs use a 30 PPR encoder.

Table 1. DLC600 Programs

Prog #	Time In Process
1.	1M-00S (60S) = (690 RPM) TO 11M-30S (690 SECONDS) = (60 RPM)
2.	1M-002 (60S) = (912 RPM) TO 15M-12S (912 SECONDS) = (60 RPM)

4. Remove AC line voltage to store the selected program in memory.
5. Reapply AC line voltage. This will start the selected process.
6. Press the **▲** and **▼** pushbuttons to change the time in process within the selected program.