

Minarik Automation & Control
C1E Connection Guide



TO TERMINAL	C1E CABLE COLOR CODE	PLUG PIN OUT	
A1	BROWN OR BLUE	2 & 6	ARMATURE
A2	WHITE OR YELLOW	3 & 5	ARMATURE
F1	BLACK	1	FIELD
F2	RED	4	FIELD
GROUND	GREEN		

If the motor runs in the opposite direction from that which is desired, temporarily disconnect the control from AC power. Reverse the connections of the armature leads (A1 and A2). Reconnect the control to AC power.

DOCUMENT NUMBER 250-0227 (REVISION 0)
 U.S.A. 3/96

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